

Region F  
Water Planning Group

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## **Model Water Conservation Plan for Industries**

## Water Conservation Plan for [Industries]

### Date

#### Table of Contents

1.	INTRODUCTION AND OBJECTIVES .....	1
2.	DESCRIPTION OF WATER USE.....	1
3.	SPECIFICATION OF WATER CONSERVATION GOALS.....	1
4.	DESCRIPTION OF METERING ACCURACY .....	ERROR! BOOKMARK NOT DEFINED.
5.	CONTROL OF WATER LOSS AND LEAK DETECTION AND REPAIR.....	2
6.	IRRIGATION SCHEDULING AND VOLUMETRIC MEASURING OF IRRIGATION WATER USE.....	ERROR! BOOKMARK NOT DEFINED.
7.	METHODS OF LAND IMPROVEMENT .....	ERROR! BOOKMARK NOT DEFINED.
8.	IMPROVEMENTS TO IRRIGATION EQUIPMENT.....	ERROR! BOOKMARK NOT DEFINED.
9.	IMPLEMENTATION AND WATER CONSERVATION PLAN ..	ERROR! BOOKMARK NOT DEFINED.

#### APPENDICES

APPENDIX A	List of References
APPENDIX B	Texas Commission on Environmental Quality Rules for Industrial or Mining Conservation Plans
APPENDIX C	TCEQ Form for Water Utility Profile
APPENDIX D	TWDB Annual Water Conservation Report

## Water Conservation Plan for [Industries]

### 1. Introduction and Objectives

The Texas Commission on Environmental Quality has developed guidelines and requirements governing the development of water conservation plans for industrial or mining use. The purpose of this water conservation plan is to:

The objectives of this water conservation plan are as follows:

- To reduce water consumption from the levels that would exist without conservation efforts.
- To reduce the loss and waste of water.
- To encourage improvement of processes that inefficiently consume water.
- To extend the life of current supplies by reducing the rate of growth in demand.
- To document the level of recycling and reuse in the water supply.

This water conservation plan is intended to serve as a guide to [entity]. The following plan includes all conservation measures required by TCEQ.

### 2. Description of Water Use

The TCEQ requires that each mining or industrial water user must document how water is used in the production process.

- *[Entity provides information including:]*
  - *How water flows to and through their systems*
  - *What purpose water serves in the production process*
  - *How much water is consumed in the production process and not available for reuse*
  - *Means of discharging water used in industrial processes]*

### 3. Specification of Water Conservation Goals

The TCEQ regulations require that each industrial and mining user adopt quantifiable water conservation goals in their water conservation plan. [Entity] has specified a five-year and ten-year target for water savings. *[Include quantifiable water savings targets and the details of the basis for the development of these goals.]*

The goals for this water conservation plan include the following:

- *[Name goals.] Potential goals are:*

- *Meter water use to decrease water loss through leaks*
- *Regularly inspect systems for leaks and promptly repair in order to control unaccounted water*
- *Improve, modify, or audit processes in order to increase efficient water use*

#### **4. Metering of Industrial and Mining Water Users**

[Entity]'s water use is metered at [description of location]. Submetering is a good strategy for some industrial water users. Processes or equipment that consume large quantities of water could be usefully submetered. Submetering is an effective way to account for all water use by process, subprocess, or piece of equipment in a facility. *[Identify processes and/or equipment that are currently submetered within an accuracy of plus or minus 5.0% to be used.]*

#### **5. Control of Water Loss and Leak Detection and Repair**

Careful metering of water use, detection, and repair of leaks in the distribution system and regular monitoring of unaccounted water are important in controlling losses.

Water loss is the difference between water delivered to a system and water delivered to a system plus authorized but unmetered uses. Authorized but unmetered uses includes water for firefighting, releases for flushing of lines, and water used during new construction. Water loss can be attributed to several things including:

- Inaccuracies in meters. Older meters tend to run slowly and therefore under-report actual use.
- Loss due to leaks and main breaks in the system.
- Illegal connections to a system.
- [Other].

In order to control water losses, persons in industry are asked to watch for and report water main breaks and leaks. Broken and leaking lines should be replaced or repaired in a timely manner. Meter readers are asked to report signs of illegal connections so they can be quickly assessed.

[Entity] will implement and maintain a water loss program. This program will serve to reduce losses due to leakage. The measures of the water loss program include *[select applicable measure]*:

- Conducting regular inspections of water main fittings and connections.
- Installing leak noise detectors and loggers.
- Using a leakage modeling program.
- Metering individual pressure zones

- Controlling pressure just above the minimum standard-of-service level
- Limiting surges in pressure.
- [Other]

## 6. Improving, Modifying, and Auditing Processes and Equipment

[Entity] can increase water efficiency by improving, modifying, and auditing facility processes and equipment. Water can be conserved through the following measures *[select appropriate measure]*:

- Implementing a Water Waste Reduction Program
- Optimizing the water-use efficiency of cooling systems (other than cooling towers)
- Reducing water loss in cooling towers

Water Waste Reduction Programs cause [Entity] personnel to be more aware of wasteful activities. Measures resulting from a Water Waste Reduction Program include:

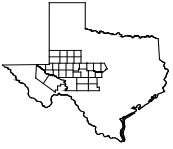
- Install water saving devices on equipment.
- Replace current equipment with more water-efficient equipment.
- Recycle water within a process.
- Change to waterless equipment or process.

## 7. Implementation and Modification to Water Conservation Plan

Upon implementation of this water conservation plan, [Entity] is required by the TCEQ to update the plan at least every five years. New goals will be based on previous five-year and ten-year goals and any new information.

An implementation report will be prepared by the [date] of each year following the adoption of this plan. A sample report is included in Appendix C. This report includes:

- The list of dates and descriptions of conservation measures implemented
- Amount of water saved
- Data about whether or not targets in the plan are met
- If targets are not met, an explanation as to why the target was not met and a discussion of the progress to meet the target.



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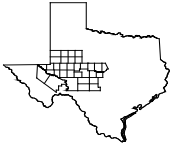
## **Appendix A**

### **List of References**

**Appendix A**

**List of References**

- (1) Title 30 of the Texas Administrative Code, Part 1, Chapter 288, Subchapter A, Rules 288.1 and 288.3, downloaded from [http://texreg.sos.state.tx.us/public/readtac\\$ext.ViewTAC?tac\\_view=5&ti=30&pt=1&ch=288&sch=A&rl=Y](http://texreg.sos.state.tx.us/public/readtac$ext.ViewTAC?tac_view=5&ti=30&pt=1&ch=288&sch=A&rl=Y), April 2015.
- (2) Texas Commission on Environmental Quality, Utility Profile and Water Conservation Plan Requirements for Industrial of Mining use, [http://www.tceq.state.tx.us/permitting/water\\_rights/conserve.html](http://www.tceq.state.tx.us/permitting/water_rights/conserve.html), April 2015.
- (3) Texas Water Development Board, Water Conservation Plan Annual Reports, <http://www.twdb.texas.gov/conservation/municipal/plans/ARs.asp>, April 2015.



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Water Planning Group

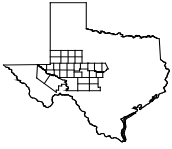
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## **Appendix B**

**Texas Commission on Environmental Quality Rules for Industrial or Mining Use**





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## **Appendix C**

### **TCEQ Form for Water Utility Profile**



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## Appendix D

### TWDB Annual Water Conservation Report